

## SAFETY DATA SHEET

**DB4089B ORANGE (SM1219-0037)**Version Number 1.7  
Revision Date 05/19/2026Page 1 of 18  
Print Date 05/23/2026

## SAFETY DATA SHEET

DB4089B ORANGE (SM1219-0037)

**Section 1. Identification**

GHS product identifier : DB4089B ORANGE (SM1219-0037)  
 Chemical name : Mixture  
 CAS number : Mixture  
 Other means of identification : FO20018868  
 Product type : liquid

**Relevant identified uses of the substance or mixture and uses advised against**

Product use : Industrial applications. Plastics.

Supplier's details : **AVIENT CORPORATION**  
 33587 Walker Road, Avon Lake, OH 44012  
 1 (440) 930-1000 or 1 (844) 4AVIENT

Emergency telephone number (with hours of operation) : CHEMTREC 1-800-424-9300 (24hrs for spill, leak, fire, exposure or accident).

**Section 2. Hazards identification**

OSHA/HCS status : This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

Classification of the substance or mixture : EYE IRRITATION - Category 2B  
 SKIN SENSITIZATION - Category 1

**GHS label elements**

Hazard pictograms



Signal word

Hazard statements

: Warning  
 : May cause an allergic skin reaction.  
 Causes eye irritation.

**Precautionary statements**

## SAFETY DATA SHEET

### DB4089B ORANGE (SM1219-0037)

Version Number 1.7  
Revision Date 05/19/2026

Page 2 of 18  
Print Date 05/23/2026

- Prevention** : Wear protective gloves. Avoid breathing vapor. Wash thoroughly after handling. Contaminated work clothing must not be allowed out of the workplace.
- Response** : IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice or attention. Take off contaminated clothing and wash it before reuse. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice or attention.
- Storage** : Not applicable.
- Disposal** : Dispose of contents and container in accordance with all local, regional, national and international regulations.
- Hazards not otherwise classified** : None known.
- Hazards identified when used** : No known significant effects or critical hazards.

### Section 3. Composition/information on ingredients

- Substance/mixture** : Mixture
- Chemical name** : DB4089B ORANGE (SM1219-0037)
- Other means of identification** : DB4089B ORANGE (SM1219-0037)

Ingredient name	Synonyms	%	Identifiers
Ethene, chloro-, homopolymer	Ethene, chloro-, homopolymer	>= 45 - <= 70	CAS: 9002-86-2
1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich	1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich	>= 15 - <= 40	CAS: 68515-48-0
Phenol, nonyl-, 1,1',1''-phosphite	Tris(4-nonylphenyl, branched and linear) phosphite with ≥ 0.1% w/w of 4-nonylphenol, branched and linear	> 0 - <= 1	CAS: 26523-78-4

Any concentration shown as a range is to protect confidentiality or is due to batch variation.

**There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified and hence require reporting in this section.**

**Occupational exposure limits, if available, are listed in Section 8.**

### Section 4. First aid measures

**SAFETY DATA SHEET**

**DB4089B ORANGE (SM1219-0037)**

Version Number 1.7  
 Revision Date 05/19/2026

Page 3 of 18  
 Print Date 05/23/2026

**Description of necessary first aid measures**

- Eye contact** : Immediately flush eyes with plenty of water, occasionally lifting the upper and lower eyelids. Check for and remove any contact lenses. Continue to rinse for at least 10 minutes. If irritation persists, get medical attention.
- Inhalation** : Remove victim to fresh air and keep at rest in a position comfortable for breathing. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Get medical attention if adverse health effects persist or are severe. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.
- Skin contact** : Wash with plenty of soap and water. Remove contaminated clothing and shoes. Wash contaminated clothing thoroughly with water before removing it, or wear gloves. Continue to rinse for at least 10 minutes. Get medical attention. In the event of any complaints or symptoms, avoid further exposure. Wash clothing before reuse. Clean shoes thoroughly before reuse.
- Ingestion** : Wash out mouth with water. Remove dentures if any. If material has been swallowed and the exposed person is conscious, give small quantities of water to drink. Stop if the exposed person feels sick as vomiting may be dangerous. Do not induce vomiting unless directed to do so by medical personnel. If vomiting occurs, the head should be kept low so that vomit does not enter the lungs. Get medical attention if adverse health effects persist or are severe. Never give anything by mouth to an unconscious person. If unconscious, place in recovery position and get medical attention immediately. Maintain an open airway. Loosen tight clothing such as a collar, tie, belt or waistband.

**Most important symptoms/effects, acute and delayed**

**Potential acute health effects**

- Eye contact** : Causes eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

**Over-exposure signs/symptoms**

- Eye contact** : Adverse symptoms may include the following: irritation, watering, redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following: irritation, redness
- Ingestion** : No specific data.

**SAFETY DATA SHEET**

**DB4089B ORANGE (SM1219-0037)**

Version Number 1.7  
 Revision Date 05/19/2026

Page 4 of 18  
 Print Date 05/23/2026

**Indication of immediate medical attention and special treatment needed, if necessary**

- Notes to physician** : Treat symptomatically. Contact poison treatment specialist immediately if large quantities have been ingested or inhaled.
- Specific treatments** : No specific treatment.
- Protection of first-aiders** : No action shall be taken involving any personal risk or without suitable training. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

See toxicological information (Section 11)

**Section 5. Fire-fighting measures**

**Extinguishing media**

- Suitable extinguishing media** : In case of fire, use water spray (fog), foam, dry chemical or CO<sub>2</sub>.
- Unsuitable extinguishing media** : None known.
- Specific hazards arising from the chemical** : In a fire or if heated, a pressure increase will occur and the container may burst.
- Hazardous thermal decomposition products** : May emit Hydrogen Chloride (HCl). Decomposition products may include the following materials: carbon dioxide, carbon monoxide, halogenated compounds
- Special protective actions for fire-fighters** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.
- Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

**Section 6. Accidental release measures**

**Personal precautions, protective equipment and emergency procedures**

- For non-emergency personnel** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Avoid breathing vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment.

**SAFETY DATA SHEET****DB4089B ORANGE (SM1219-0037)**

Version Number 1.7  
Revision Date 05/19/2026

Page 5 of 18  
Print Date 05/23/2026

- For emergency responders** : If specialized clothing is required to deal with the spillage, take note of any information in Section 8 on suitable and unsuitable materials. See also the information in "For non-emergency personnel".
- Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

**Methods and materials for containment and cleaning up**

- Small spill** : Stop leak if without risk. Move containers from spill area. Absorb with an inert material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.
- Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations.

<b>Section 7. Handling and storage</b>
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**Precautions for safe handling**

- Protective measures** : Put on appropriate personal protective equipment (see Section 8). Persons with a history of skin sensitization problems should not be employed in any process in which this product is used. Do not get in eyes or on skin or clothing. Do not ingest. Avoid breathing vapor or mist. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.
- Advice on general occupational hygiene** : Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. See also Section 8 for additional information on hygiene measures.
- Conditions for safe storage, including any incompatibilities** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and

**SAFETY DATA SHEET**

**DB4089B ORANGE (SM1219-0037)**

Version Number 1.7  
 Revision Date 05/19/2026

Page 6 of 18  
 Print Date 05/23/2026

drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

**Section 8. Exposure controls/personal protection**

**Control parameters**

**Occupational exposure limits**

<b>Ingredient name</b>	<b>Exposure limits</b>
Ethene, chloro-, homopolymer	<b>ACGIH TLV (2008-01-01). [Polyvinyl chloride] A4.</b> TWA 8 hours: 1 mg/m <sup>3</sup> Form: Respirable fraction
1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich	None.
Phenol, nonyl-, 1,1',1"-phosphite	None.

**Biological exposure indices**

No exposure indices known.

- Appropriate engineering controls** : Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
- Environmental exposure controls** : Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

**Individual protection measures**

- Hygiene measures** : Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
- Eye/face protection** : Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists, gases or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a

## SAFETY DATA SHEET

**DB4089B ORANGE (SM1219-0037)**Version Number 1.7  
Revision Date 05/19/2026Page 7 of 18  
Print Date 05/23/2026

<b><u>Skin protection</u></b>	
<b>Hand protection</b>	: higher degree of protection: chemical splash goggles. : Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
<b>Body protection</b>	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
<b>Other skin protection</b>	: Appropriate footwear and any additional skin protection measures should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
<b>Respiratory protection</b>	: Based on the hazard and potential for exposure, select a respirator that meets the appropriate standard or certification. Respirators must be used according to a respiratory protection program to ensure proper fitting, training, and other important aspects of use.

## Section 9. Physical and chemical properties

The conditions of measurement of all properties are at standard temperature and pressure unless otherwise indicated.

**Appearance**

<b>Physical state</b>	: liquid [liquid]
<b>Color</b>	: ORANGE
<b>Odor</b>	: Not available.
<b>Odor threshold</b>	: Not available.
<b>pH</b>	: Not available.
<b>Melting point/freezing point</b>	: Not available.
<b>Boiling point or initial boiling point and boiling range</b>	: Not available.
<b>Flash point</b>	: Not available.
<b>Evaporation rate</b>	: Not available.
<b>Flammability</b>	: Not available.

**SAFETY DATA SHEET**

**DB4089B ORANGE (SM1219-0037)**

Version Number 1.7  
 Revision Date 05/19/2026

Page 8 of 18  
 Print Date 05/23/2026

- Lower and upper explosion limit/flammability limit** : **Lower:** Not available.  
**Upper:** Not available.
- Vapor pressure** : Not available.
- Relative vapor density** : Not available.
- Relative density** : Not available.
- Solubility in water** : Not available.
- Partition coefficient: n-octanol/water** : Not applicable.
- Auto-ignition temperature** : Not available.
- Decomposition temperature** : Not available.
- Viscosity** : **Dynamic** : Not available.  
**Kinematic** : Not available.

**Particle characteristics**

- Median particle size** : Not applicable.

**Section 10. Stability and reactivity**

- Reactivity** : No specific test data related to reactivity available for this product or its ingredients.
- Chemical stability** : Stable under recommended storage and handling conditions (see Section 7).
- Possibility of hazardous reactions** : Under normal conditions of storage and use, hazardous reactions will not occur.
- Conditions to avoid** : Keep away from extreme heat and oxidizing agents.
- Incompatible materials** : Avoid contact with acetal homopolymers and acetyl homopolymers during processing.
- Hazardous decomposition products** : Under normal conditions of storage and use, hazardous decomposition products should not be produced.

**Section 11. Toxicological information**

**Information on toxicological effects**

**SAFETY DATA SHEET**

**DB4089B ORANGE (SM1219-0037)**

Version Number 1.7  
 Revision Date 05/19/2026

Page 9 of 18  
 Print Date 05/23/2026

**Acute toxicity**

Product/ingredient name	Result
1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich	<b>Rat - Oral - LD50</b> 10,000 mg/kg

**Conclusion/Summary** : Mixture.Not fully tested.

**Skin corrosion/irritation**

**Conclusion/Summary** : Mixture.Not fully tested.

**Serious eye damage/eye irritation**

Product/ingredient name	Result
1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich	<b>Rabbit - Eyes - Mild irritant</b>

**Conclusion/Summary** : Mixture.Not fully tested.

**Respiratory corrosion/irritation**

**Conclusion/Summary** : Mixture.Not fully tested.

**Respiratory or skin sensitization**

**Skin**

**Conclusion/Summary** : Mixture.Not fully tested.

**Respiratory**

**Conclusion/Summary** : Mixture.Not fully tested.

**Germ cell mutagenicity**

**Conclusion/Summary** : Mixture.Not fully tested.

**Carcinogenicity**

**Conclusion/Summary** : Mixture.Not fully tested.

**SAFETY DATA SHEET**

**DB4089B ORANGE (SM1219-0037)**

Version Number 1.7  
 Revision Date 05/19/2026

Page 10 of 18  
 Print Date 05/23/2026

**Classification**

Product/ingredient name	OSHA	IARC	NTP
Ethene, chloro-, homopolymer	-	3	-

**Reproductive toxicity**

**Conclusion/Summary** : Mixture. Not fully tested.

**Specific target organ toxicity (single exposure)**

Not available.

**Specific target organ toxicity (repeated exposure)**

Not available.

**Aspiration hazard**

Not available.

**Information on the likely routes of exposure**

Not available.

**Potential acute health effects**

- Eye contact** : Causes eye irritation.
- Inhalation** : No known significant effects or critical hazards.
- Skin contact** : May cause an allergic skin reaction.
- Ingestion** : No known significant effects or critical hazards.

**Symptoms related to the physical, chemical and toxicological characteristics**

- Eye contact** : Adverse symptoms may include the following: irritation, watering, redness
- Inhalation** : No specific data.
- Skin contact** : Adverse symptoms may include the following: irritation, redness
- Ingestion** : No specific data.

**Delayed and immediate effects and also chronic effects from short and long term exposure**

**Short term exposure**

**SAFETY DATA SHEET**

**DB4089B ORANGE (SM1219-0037)**

Version Number 1.7  
 Revision Date 05/19/2026

Page 11 of 18  
 Print Date 05/23/2026

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

**Long term exposure**

**Potential immediate effects** : Not available.  
**Potential delayed effects** : Not available.

**Potential chronic health effects**

Not available.

**Conclusion/Summary** : Mixture. Not fully tested.

**General** : Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.

**Carcinogenicity** : No known significant effects or critical hazards.

**Mutagenicity** : No known significant effects or critical hazards.

**Reproductive toxicity** : No known significant effects or critical hazards.

**Numerical measures of toxicity**

**Acute toxicity estimates**

Product/ingredient name	Oral	Dermal	Inhalation (gases)	Inhalation (vapors)	Inhalation (dusts and mists)
1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich	10000 mg/kg	N/A	N/A	N/A	N/A

**Section 12. Ecological information**

**Toxicity**

Product/ingredient name	Result
Phenol, nonyl-, 1,1',1''-phosphite	<b>Acute EC50</b> Daphnia 0.42 Mg/l [48 h]

**Conclusion/Summary** : Not available.

**SAFETY DATA SHEET**

**DB4089B ORANGE (SM1219-0037)**

Version Number 1.7  
 Revision Date 05/19/2026

Page 12 of 18  
 Print Date 05/23/2026

**Persistence and degradability**

Not available.

**Conclusion/Summary** : Not available.

**Bioaccumulative potential**

Product/ingredient name	LogPow	BCF	Potential
1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich	8.8	3.00	Low
Phenol, nonyl-, 1,1',1''-phosphite	14	-	High

**Mobility in soil**

**Soil/Water partition coefficient** : Not available.

**Other adverse effects**

No known significant effects or critical hazards.

**Section 13. Disposal considerations**

**Disposal methods** : The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

**Section 14. Transport information**

**SAFETY DATA SHEET**

**DB4089B ORANGE (SM1219-0037)**

Version Number 1.7  
 Revision Date 05/19/2026

Page 13 of 18  
 Print Date 05/23/2026

U.S.DOT 49CFR Ground/Air/Water : Not regulated for transportation.

IATA : Consult mode specific transport rules

IMDG : Consult mode specific transport rules

**Section 15. Regulatory information**

**U.S. Federal regulations**

**TSCA 8(a) CDR Exempt/Partial exemption:** Not determined

**TSCA 8(a) - Preliminary assessment report (PAIR):** Acetaldehyde;

**TSCA 12(b) - Chemical export notification**

**Clean Air Act Section 112(b)** : Listed

**Hazardous Air Pollutants (HAPs)**

**Clean Air Act Section 602 Class I Substances** : Not listed

**Clean Air Act Section 602 Class II Substances** : Not listed

**DEA List I Chemicals (Precursor Chemicals)** : Not listed

**DEA List II Chemicals (Essential Chemicals)** : Not listed

**SARA 302/304**

**Composition/information on ingredients**

Name	%	EHS	SARA 302/304
FORMALDEHYDE	> 0 - <= 0.1	Yes.	<b>SARA 304 RQ:</b> 100 lb(s) <b>SARA 302 TPQ:</b> 500 lb(s)

**SARA 304 RQ** : 25,000,000 lbs

**SARA 311/312**

**Classification** : EYE IRRITATION - Category 2B  
 SKIN SENSITIZATION - Category 1

**SAFETY DATA SHEET**

**DB4089B ORANGE (SM1219-0037)**

Version Number 1.7  
 Revision Date 05/19/2026

Page 14 of 18  
 Print Date 05/23/2026

**Composition/information on ingredients**

Name	%	Classification
1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich	>= 15 - <= 40	EYE IRRITATION - Category 2B
Phenol, nonyl-, 1,1',1"-phosphite	> 0 - <= 1	SKIN SENSITIZATION - Category 1

**SARA 313**

**Form R - Reporting requirements**

Product name	CAS number	%
1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich	68515-48-0	>= 15 - <= 40

**Supplier notification**

Product name	CAS number	%
1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich	68515-48-0	>= 15 - <= 40

SARA 313 notifications must not be detached from the SDS and any copying and redistribution of the SDS shall include copying and redistribution of the notice attached to copies of the SDS subsequently redistributed.

**State regulations**

- Massachusetts** : None of the components are listed.
- New York** : None of the components are listed.
- New Jersey** : The following components are listed:  
PVC
- Pennsylvania** : None of the components are listed.

**California Prop. 65**

**⚠ WARNING:** This product can expose you to, which is known to the State of California to cause cancer. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

Ingredient name	No significant risk level	Maximum acceptable dosage level
1,2-Benzenedicarboxylic acid, di-C8-10-branched alkyl esters, C9-rich	Yes.	-

## SAFETY DATA SHEET

**DB4089B ORANGE (SM1219-0037)**

Version Number 1.7  
Revision Date 05/19/2026

Page 15 of 18  
Print Date 05/23/2026

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### International regulations

#### Chemical Weapon Convention List Schedules I, II & III Chemicals

##### Chemical Weapons Convention List Schedule I Chemicals

None of the components are listed.

##### Chemical Weapons Convention List Schedule II Chemicals

None of the components are listed.

##### Chemical Weapons Convention List Schedule III Chemicals

None of the components are listed.

### Montreal Protocol

None of the components are listed.

### Stockholm Convention on Persistent Organic Pollutants

#### Annex A - Elimination - Production

None of the components are listed.

#### Annex A - Elimination - Use

None of the components are listed.

#### Annex B - Restriction - Production

None of the components are listed.

#### Annex B - Restriction - Use

None of the components are listed.

#### Annex C - Unintentional - Production

None of the components are listed.

### Rotterdam Convention on Prior Informed Consent (PIC)

#### Rotterdam Convention on Prior Informed Consent (PIC) - Industrial

None of the components are listed.

#### Rotterdam Convention on Prior Informed Consent (PIC) - Pesticide

None of the components are listed.

#### Rotterdam Convention on Prior Informed Consent (PIC) -Severely hazardous pesticide

None of the components are listed.

**SAFETY DATA SHEET**

**DB4089B ORANGE (SM1219-0037)**

Version Number 1.7  
 Revision Date 05/19/2026

Page 16 of 18  
 Print Date 05/23/2026

**UNECE Aarhus Protocol on POPs and Heavy Metals**

**Heavy metals - Annex 1**

None of the components are listed.

**POPs - Annex 1 - Production**

None of the components are listed.

**POPs - Annex 1 - Use**

None of the components are listed.

**POPs - Annex 2**

None of the components are listed.

**POPs - Annex 3**

None of the components are listed.

**Inventory list**

- Australia** : All components are listed or exempted.
- Canada** : All components are listed or exempted.
- China** : All components are listed or exempted.
- Eurasian Economic Union** : **Russian Federation inventory:** Not determined.
- Japan** : **Japan inventory (CSCL):** Not determined.  
**Japan inventory (ISHL):** Not determined.
- New Zealand** : Not determined.
- Philippines** : All components are listed or exempted.
- Republic of Korea** : All components are listed or exempted.
- Taiwan** : Not determined. Not determined.
- Thailand** : Not determined.
- Turkey** : Not determined.
- United States** : All components are active or exempted.
- Viet Nam** : Not determined.

**Section 16. Other information**

**Hazardous Material Information System (U.S.A.)**

<b>Health</b>	/	2
<b>Flammability</b>		0
<b>Physical hazards</b>		0

**Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks,**

**SAFETY DATA SHEET**

**DB4089B ORANGE (SM1219-0037)**

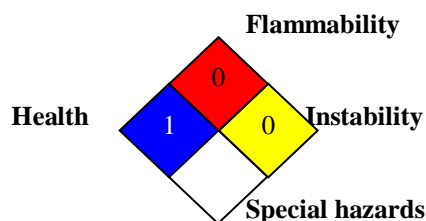
Version Number 1.7  
 Revision Date 05/19/2026

Page 17 of 18  
 Print Date 05/23/2026

and 4 representing significant hazards or risks. Although HMIS® ratings and the associated label are not required on SDSs or products leaving a facility under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered trademark and service mark of the American Coatings Association, Inc.

The customer is responsible for determining the PPE code for this material. For more information on HMIS® Personal Protective Equipment (PPE) codes, consult the HMIS® Implementation Manual.

National Fire Protection Association (U.S.A.)



Procedure used to derive the classification

Classification	Justification
EYE IRRITATION - Category 2B	Calculation method
SKIN SENSITIZATION - Category 1	Calculation method

History

- Date of printing** : 05/23/2026
- Date of issue/Date of revision** : 05/19/2026
- Date of previous issue** : 06/24/2021
- Version** : 1.7
- Prepared by** : BHAGATK
- Key to abbreviations** :
  - ATE = Acute Toxicity Estimate
  - BCF = Bioconcentration Factor
  - DOT = Department of Transportation
  - GHS = Globally Harmonized System of Classification and Labelling of Chemicals
  - IATA = International Air Transport Association
  - IBC = Intermediate Bulk Container
  - IMDG = International Maritime Dangerous Goods
  - IMO = International Maritime Organization
  - LogPow = logarithm of the octanol/water partition coefficient
  - MARPOL = International Convention for the Prevention of Pollution From Ships, 1973 as modified by the Protocol of 1978. ("Marpol" = marine pollution)
  - N/A = Not available
  - SGG = Segregation Group
  - TDG = Transportation of Dangerous Goods

## SAFETY DATA SHEET

**DB4089B ORANGE (SM1219-0037)**

Version Number 1.7  
Revision Date 05/19/2026

Page 18 of 18  
Print Date 05/23/2026

---

**References** UN = United Nations  
**Notice to reader** : Not available.

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